

## Automate manual insertion without extra processing

The machine has high compatibility with existing processes such as lines using flow pallets or lines performing batch production.

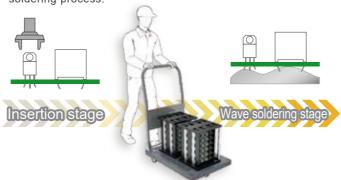
### Line directly connected to a wave soldering machine

Can convey the general 16-inch reflow pallets as they are. Easy to directly connect to the wave soldering unit.



## Batch production line

By cutting and clinching, there is no concern about parts falling over or coming out when transporting from magazines. It is possible to keep stable part quality even in the wave





## **Production management system**

The integrated production system, Nexim, is the same as that which is used Fuji's placement machines. This makes it possible to collect essential production information in a comprehensive manner.



- Traceability
- Parts out warnings - Part verification

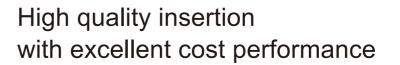
Specifications			sFAB-SH		
	Single conveyor		48 x 48 to 500 x 435 mm		
Panel size (L x W)		Cut & clinch	48 x 48 to 410 x 420 mm		
		Shift conveyance	48 x 48 to 550 x 420 mm		
Panel thickness			0.4 to 6.0mm		
Panel thickness		Cut & clinch	0.4 to 4.0mm		
Supported parts			Radial parts, Axial parts, DIP / odd-form parts		
Head			sH02-SH	sH08-SH	
Part size			1608 (0603") to 123 x 42 mm Height 55 mm	1608 (0603") to 43 x 43 mm (diagonal 60.8 mm) Height 39.5 mm	
Part weight			200 g	20 g	
Thorutput *1 Connector parts		Connector parts	3,050 cph	3,900 cph	
Machine size (L x W x H)			1,000 x 2,450 x 1,675 mm		
Weight			1,534 kg		
Power			3-phase AC200 to 230 V ±10% (50/60 Hz)		
Air			0.5 MPa		
Air consumption			50 L/min (A.N.R)		

<sup>\*1</sup> Under optimum Fuii conditions.

### **FUJI CORPORATION**

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Modular Type Multi-purpose Automated Fabrication Machine





https://www.fuji.co.jp/en/ Cat.No.sFABSH\_2023.May\_E

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## Unparalleled part support range

Because the SmartFAB can handle large and heavy parts which cannot be handled on other insertion machines, a wider range of assembly can be automated. This can shorten the work time and make quality stable compared to manual insertion. By replacing heads, you can use two different specifications and get the maximum effect with a minimum investment.

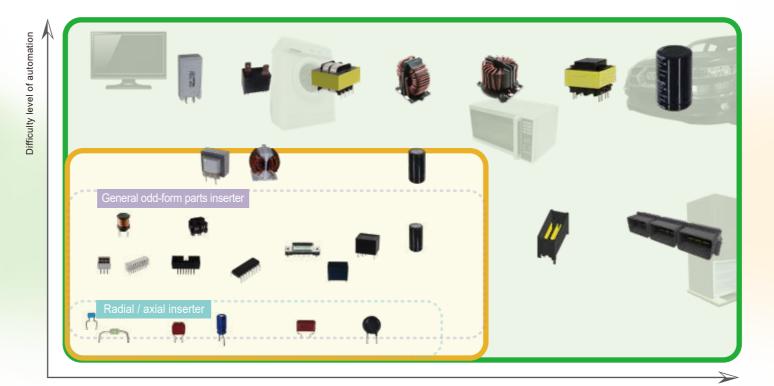
### sH02-SH head

# Supports large parts up to 55 mm tall and 200 g in weight

For large parts on power boards and automotive boards

Supports a wide range of parts from axial part, radial parts to large transformers, coils, and capacitors.





Reliable insertion support

Stable insertions are possible from the functions that

### sH08-SH head

## Supports high-speed handling of small parts up to 39.5 mm tall and 20 g in weight

For control boards



Performs high-speed insertions by transporting up to eight parts at once. Optimum for parts such as axial parts, radial parts, connectors, buzzers, and compact transformers.





## Freely change the part supply units

You can put together the optimum production line by using the various feeders and tray units based on the production type.

BPU2

Loose parts supply unit

sMTU-LS

Tray parts supply unit

sMFU-SH



### Lead chucking

focus on leads.



Parts are held by leads. This keeps the lead pitch stable, which in turn leads to a reduction of discarded parts.



## Eliminate insertion defects

Greatly reduce excess costs by stopping insertion defects that cause yield loss and post-soldering repairs that frequently occur in the manual insertion process.

### Direction mistakes

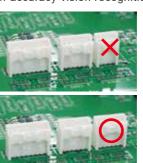
Part size

Parts are accurately inserted after checking the direction.



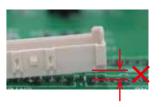
### Insertion of incorrect similar parts

Parts are not mistaken for similar parts by using high-accuracy vision recognition.



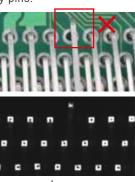
## Raised parts

Parts are reliably inserted all the way.



## Missing and bent pins

All leads are recognized even for connectors with many pins.



#### Feeders

It is possible to set up to 32 radial feeders when the machine has an sMFU-HS and a fixed feeder pallet. It is also possible to support parts supplied in sticks and parts supplied in axial tape. Previous processes such as lead cutting are also automated.

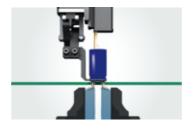


Radial tape feeder Axial



Stacked stick feeder

Lead cutting unit



Cut and clinch

Leads are cut and clinched from behind the panel, preventing inserted parts from falling and coming out.