Easy workpiece supply and changeover

Workpiece supply and unit changes require minimum work time, making changeover easier.





Supplying loose workpieces

Setting trays

Applicable workpiece examples



\$ Specifications

Item	Details
Workpiece size	Minimum: 4 × 4 × 4 (mm), Maximum: 120 × 40 × 75 ^(note1) (mm)
Panel size	Minimum: 50 × 50 (mm), Maximum: 400 × 380 (mm)
Panel thickness	1.2 to 6.0 mm
Throughput	2.5 seconds per workpiece ^(note2)
Machine size (L × W × H)	1385 × 1562 × 2188 mm (platform section only)
Machine weight	700 kg (platform section only)
Slot quantity	6 slots when using single side supply specifications
	12 slots when using dual side supply specifications
Power	Single phase 200 to 230 V ±10 V
Air	Exceeds 0.4 MPa
Air consumption	120 L/min (A.N.R.)

Note1: There are restrictions including those for premounted parts, tray shape, and the length of the end effector. Note2: Under optimum Fuii conditions.

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Details in this document are subject to change without notice due to constant product development.

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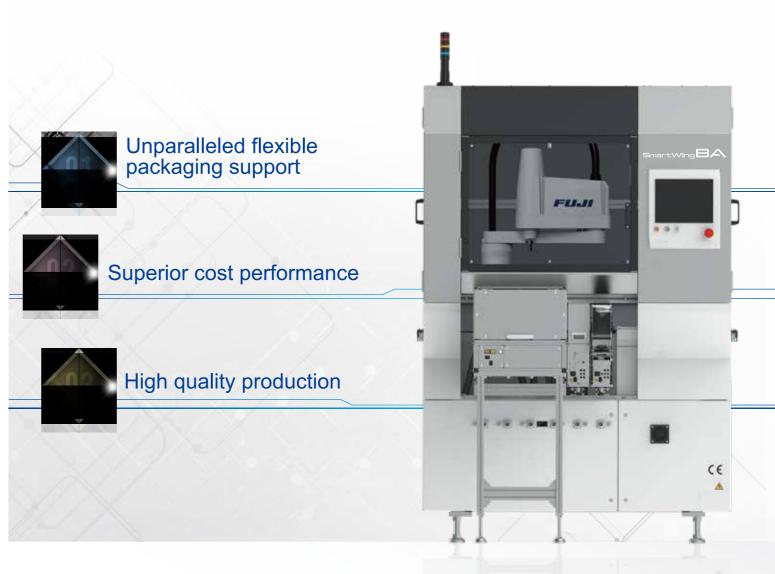
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[Agents and Dealers]



Panel Assembly Robot Cell

SmartWing **B**A



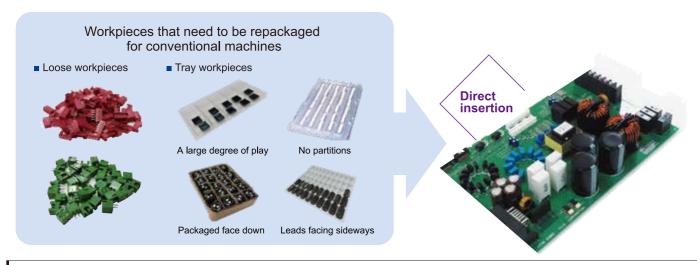
Changing panel assembly for good





Unparalleled flexible packaging support

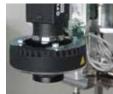
While conventional insertion machines require repacking loose workpieces into dedicated trays, our highly versatile units together with our original vision processing system enable workpieces to be supplied directly from their original packaging.



Vision processing system that recognizes shapes automatically

■ Wrist camera (when picking)

This is used for a wide range of applications such as for recognizing the position when picking and placing a workpiece and recognizing panel marks.



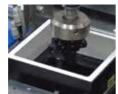
Wrist camera

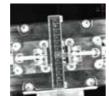


Position recognition for loose workpieces Position recognition for tray workpieces

■ Workpiece camera (when inserting)

This is used for recognizing positional deviations of the workpiece that is being picked and determining the insertion possibility.







Workpiece camera

Pin recognition Che

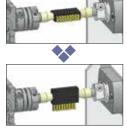
Checks the direction

Can change the workpiece stance

By using a rotation unit, it is possible to change the stance of tray workpieces with pins not facing downward, which was previously difficult to be automated.



Rotating unit



Changing the stance

Diverse workpiece support

Chucks and nozzles can be loaded together, allowing the appropriate tool to be used based on the workpiece shape. It is also possible to change the chuck width according to the workpiece width in the program.





2-in-1 picking unit

Grasped by the electrical chuck



Superior cost performance

Only the necessary units can be selected and integrated to achieve an optimal machine configuration with minimal investment. These units can support a wide variety of workpieces, eliminating the need for workpiece-specific units and thereby reducing installation costs.



Supply units supporting diverse workpieces

We provide versatile units capable of handling various supply packaging.

This flexible lineup allows you to start automation with the smallest possible configuration and gradually increase the number of workpieces to be automated.



Programming tools included as standard

Tools for creating production programs and shape data and checking production information are included as standard.





Job Editor (production program creation)

Shape Editor (shape data creation)

High quality production

Vison processing recognizes the shape and color of workpieces and identifies even if the wrong workpieces are mixed in, thereby preventing incorrect insertion due to human errors.

It also identifies bent pins and missing pins to ensure high quality production.









Wrong direction

Missing pins

Bent pins