Engineering

Creating production schedules

Scheduling for part picking, offline and online changeover, and production.

Logistics

Pick the right amount of the right material, at the right time	FSF E-1	Automatically check out materials at the right amount and at the right time using automated warehouses.
Automatic setup	FSF E-2 FSF E-3	Automation units for performing offline preparation of materials and splicing.
		Desferms automotic line about a sure for the autimotics but

Automatic changeover for the entire line

Perform automatic line changeover for the entire line by reading kanban or panel IDs. SEMI SMT-ELS is supported.

Process

L100988		
Automatic update of printing inspection results	FSF D-1 FSF D-6	SPI inspection results are updated at the pick and the mounters and the printer to maintain stable production.
Optical inspection result feedback	FSF D-2	Feedback from AOI inspection results is sent back to the mounters to maintain stable placement.
Board skip feedforward	FSF D - 3	Board skips are performed at the mounters based on the SPI inspection results.
Monitoring and notifications for entire lines	FSF B - 5	Mobile devices notify operators of warnings and errors that occur on production lines, prompting them to take action.
Remote operation	FSF C-1	Resume production and recover from error stops in centrally managed areas.
Automatic maintenance and management	FSF E-5 FSF E-6 FSF E-7	Automation units for performing maintenance and management of feeders, nozzles, and heads.

Analytics

Line status realtime monitoring	FSF B-1 FSF B-2	Multiple SMT lines can be monitored collectively, and the status of lines and machines can be checked. Guidance for countermeasures when problems occur is provided.
Countermeasure support	FSF D-5	Collect errors and operating condition information to catch trends and provide countermeasures
	FSF B-3	Support for identifying the root cause process when defective placements occur by displaying images taken for inspection after solder printing, part placement and reflow stages together with the relevant information.

Interface to an upper system

Interface for upper system connection. Data communication for production data from placement machines and printers, material supply information, and traceability data.







ASYS GROUP

























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Paving the way to a new manufacturing era

FUJI Smart Factory with NEXIM



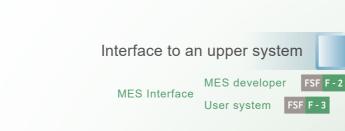
Get optimum production through well-prepared production cycles

Upper system

Analytics

Process

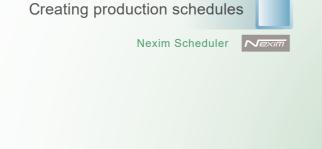












Pick the right amount of the

Automatic setup

Offline changeover support FSF E-2

Auto Splicing Unit *1 FSF E-3

right material, at the right time





Line status realtime monitoring

IPQC Expert FSF D - 5

Defect Analyzing Master FSF B-3

Management Monitor
Advanced Dashboard



Countermeasure support

Advanced Maintenance

Auto Feeder Maintenance Unit FSF E-5

Smart Nozzle Cleaner FSF E-6

Auto Head Cleaner FSF E-7

Remote operation

Remote Operation FSF C-1



Automatic changeover for

Automatic part warehouse FSF E-1

Category	Item	Details
Α	Total management of the entire line	Total line management including batch changeover
В	Visibility	Visualization of production information and machine operating conditions regardless of the time or place
С	Remote operation	Remote operation of mounters
D	Feedback and feedforward	Automatic compensation and guidance for countermeasures based on information from the machines
Е	Automation	Automated parts supply and maintenance
F	Items relating to the release of information (including MES)	The information required for connecting machines and systems is provided

Automatic Line Changeover

Automatic Line Changeover

Ranban

Panel ID

FSF A
SEMI SMT-ELS

Optical inspection result feedback

IPQC Machine Feedback

FSF D-2

Board skip feedforward

Remote Board Skip Feedforward

FSF D-3

Automatic update of printing inspection results

NXTR PM, GPX-CII, GPX-CSII, GPX-CL FSF D-1

IPQC Feedforward FSF D-6



